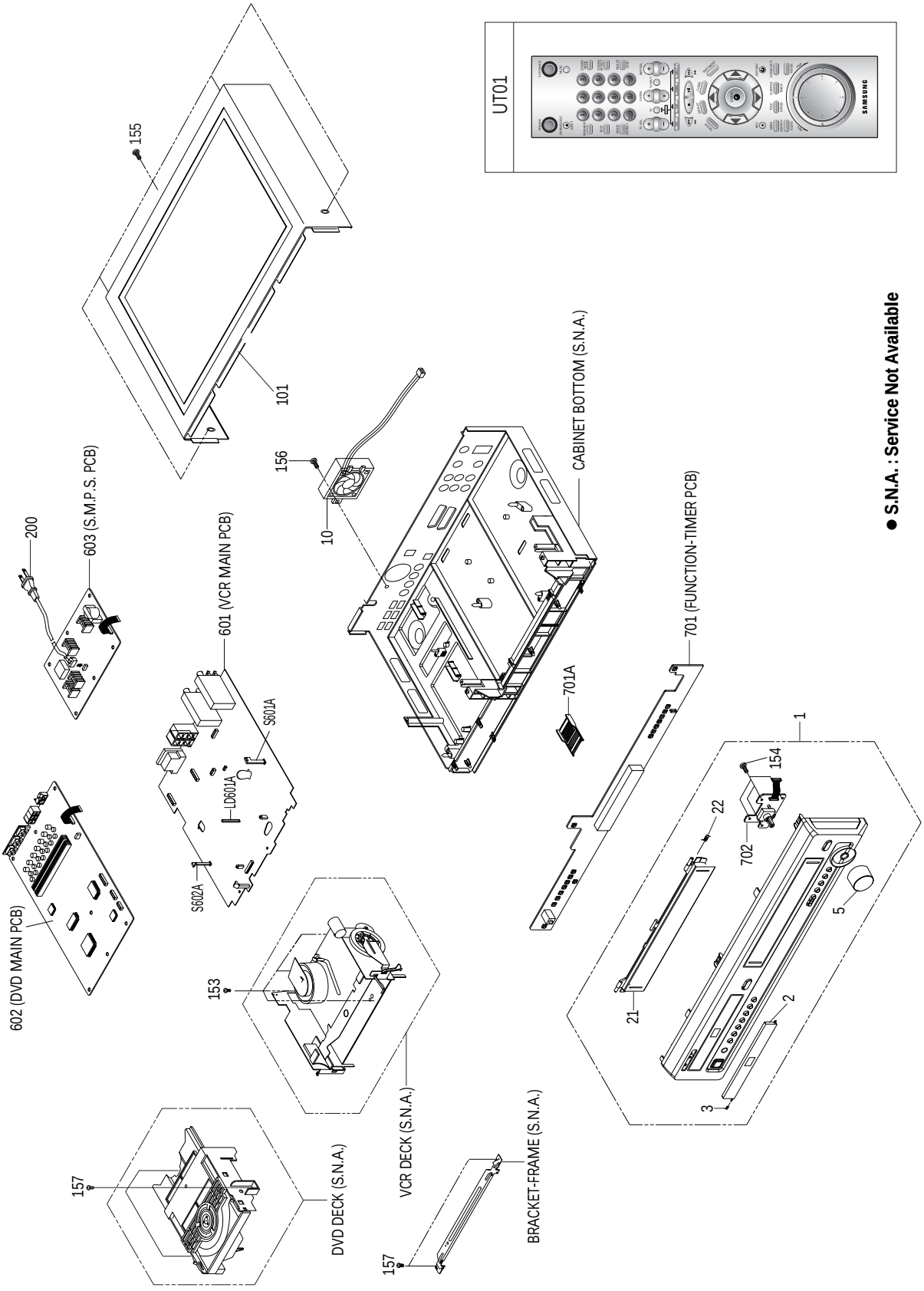
3. Exploded View and Parts List

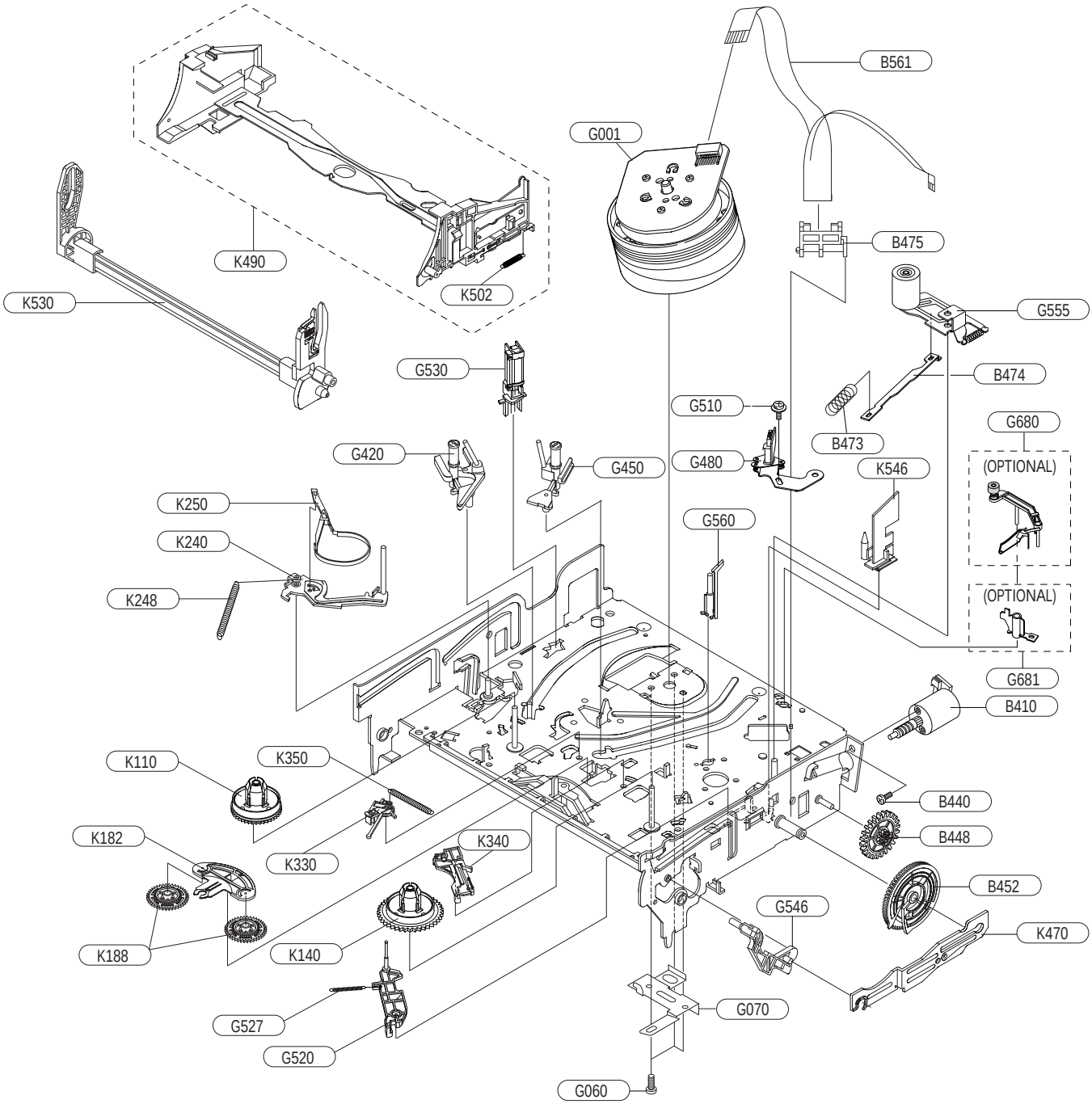
3-1 Cabinet Assembly - - -

3-1 Cabinet Assembly



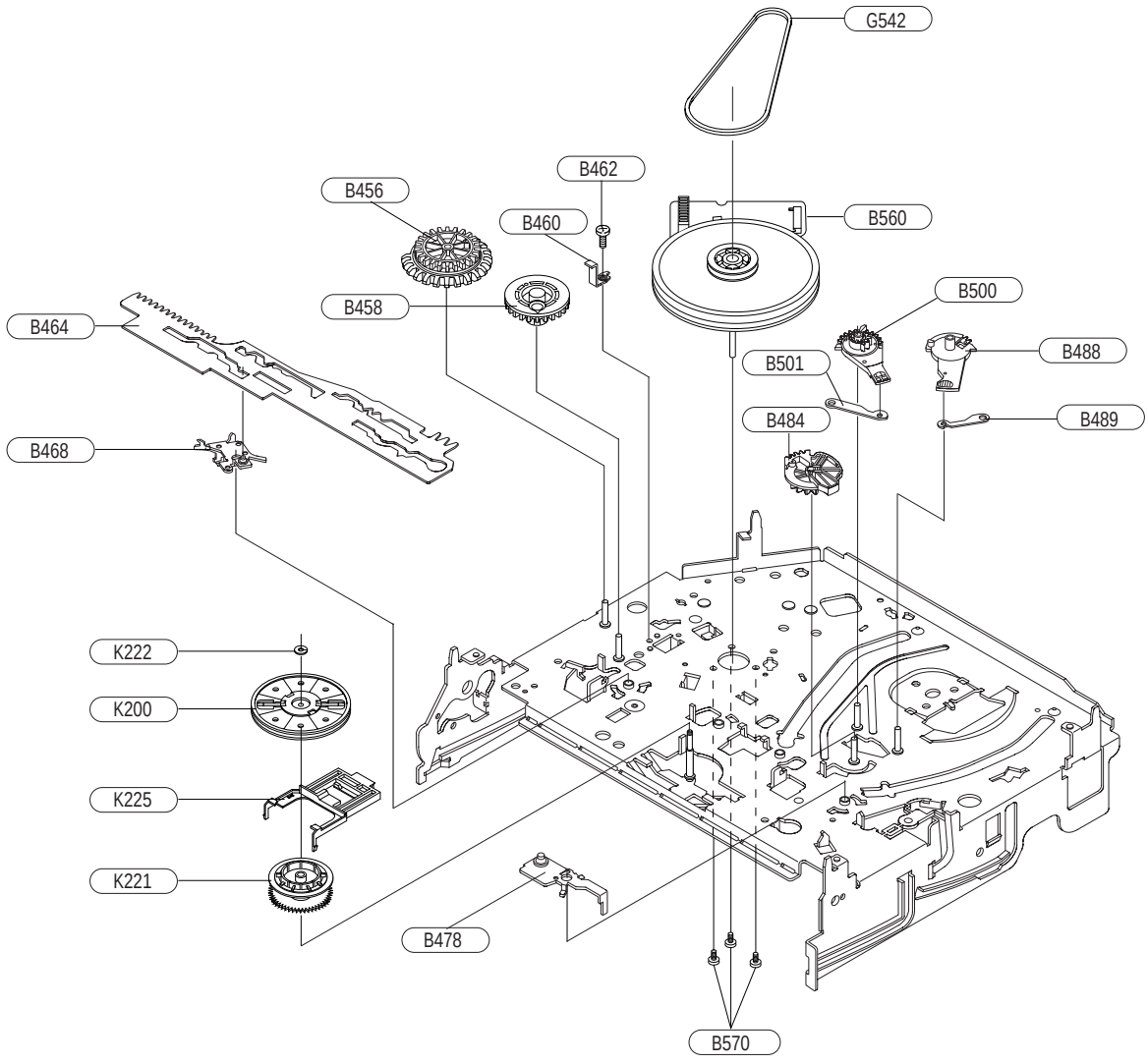
Loc. No	Parts No.	Description ; Specification	Remark
1	AK97-00257C	ASSY-PANEL FRONT;ABS 94HB,DVD-CM350/XEF,	Russia/France Models Only
	AK97-00257B	ASSY-PANEL FRONT;ABS 94HB,DVD-CM350/XEG,	
2	AK64-00139B	DOOR-TRAY;DVD-CM350,ABS 94HB,-,-,-,-,-,-	
3	AC61-00267A	SPRING ETC-DOOR TRAY;DVD-V5000K,SUS304,-	
5	AK64-00111A	KNOB-VOLUME ASSY;DVD-CM350,ABS 94HB +AL,	
10	3103-001124	FAN-DC;12V,70MA,4000RPM,0.1M^3/MI,2.3	
21	AK64-00138C	DOOR-CASSETTE;DVD-CM350/XEF,ABS 94HB,-,-	Russia/France Models Only
	AK64-00138B	DOOR-CASSETTE;DVD-CM350,ABS 94HB,-,-,-,-	
22	AK61-00014A	SPRING ETC;COMBO,SUS304,-,-,-,-,-,-,-,-,	
101	AK64-00067A	CABINET-TOP;DVD-CM350,PCM0.525,-,-,-,-,S	
153	AC60-12126A	SCREW-BH;-,-,FE,FZY,BH,-,-,4*12,-,-	
154	6003-000276	SCREW-TAPTITE;BH,+,B,M3,L10,ZPC(YEL),SWC	
155	6003-000275	SCREW-TAPTITE;BH,+,B,M3,L10,BLK ,SWCH101	
156	6001-001466	SCREW-MACHINE;BH,+,M2,L6,ZPC(BLK),SWRCH1	
157	AC60-10063A	SCREW-TAPTITE;-,-,L12,ZPC3,+,-,M3,-,SWRC	
200	3903-000091	CBF-POWER CORD;AT,EU,CP2,HOUSING(2P),250	
	AC39-12022K	CBF POWER CORD;Y352160,H03VVH2-F,-,BS650	UK Model Only
601	AC92-01303A	ASSY PCB-VCR/MAIN;DVD-CM350/XEF,VCR/MAIN	France/Netherlands Models Only
	AC92-01411A	ASSY PCB-VCR MAIN;DVD-CM350/XEG,VCR	
	AC92-01412A	ASSY PCB-VCR MAIN;DVD-CM350/XEV,VCR MAIN	Russia Model Only
602	AK92-00159A	ASSY PCB-DVD AMP;DVD-CM350,DVD,AMP,EXPOR	
603	AC92-01401A	ASSY PCB;DVD-CM350/XEF,CEM-1	
701	AC92-01309A	ASSY OPT PCB-TIMER;DVD-CM350V/XEF,F/TIME	
702	AK92-00192A	ASSY OPT PCB-VOLUME;DVD-CM350,VOLUME	
701A	3711-005008	CONNECTOR-HEADER;NOWALL,20P,1R,1.5MM,STR	
LD601A	AC61-21009A	HOLDER-LED;X-9,POM(M90-44),-,-,-,BLK,-	
S601A	AC61-00229A	HOLDER-SENSOR;SCORPIO2,POM,-,-,-,BLACK,-	
S602A	AC61-00229A	HOLDER-SENSOR;SCORPIO2,POM,-,-,-,BLACK,-	
UT01	AK59-00005B	REMOCON-ASSY;DVD-CM350,-,-,-,47,-,-,-,-,	

3-2 VCR Mechanical Parts (Top Side)



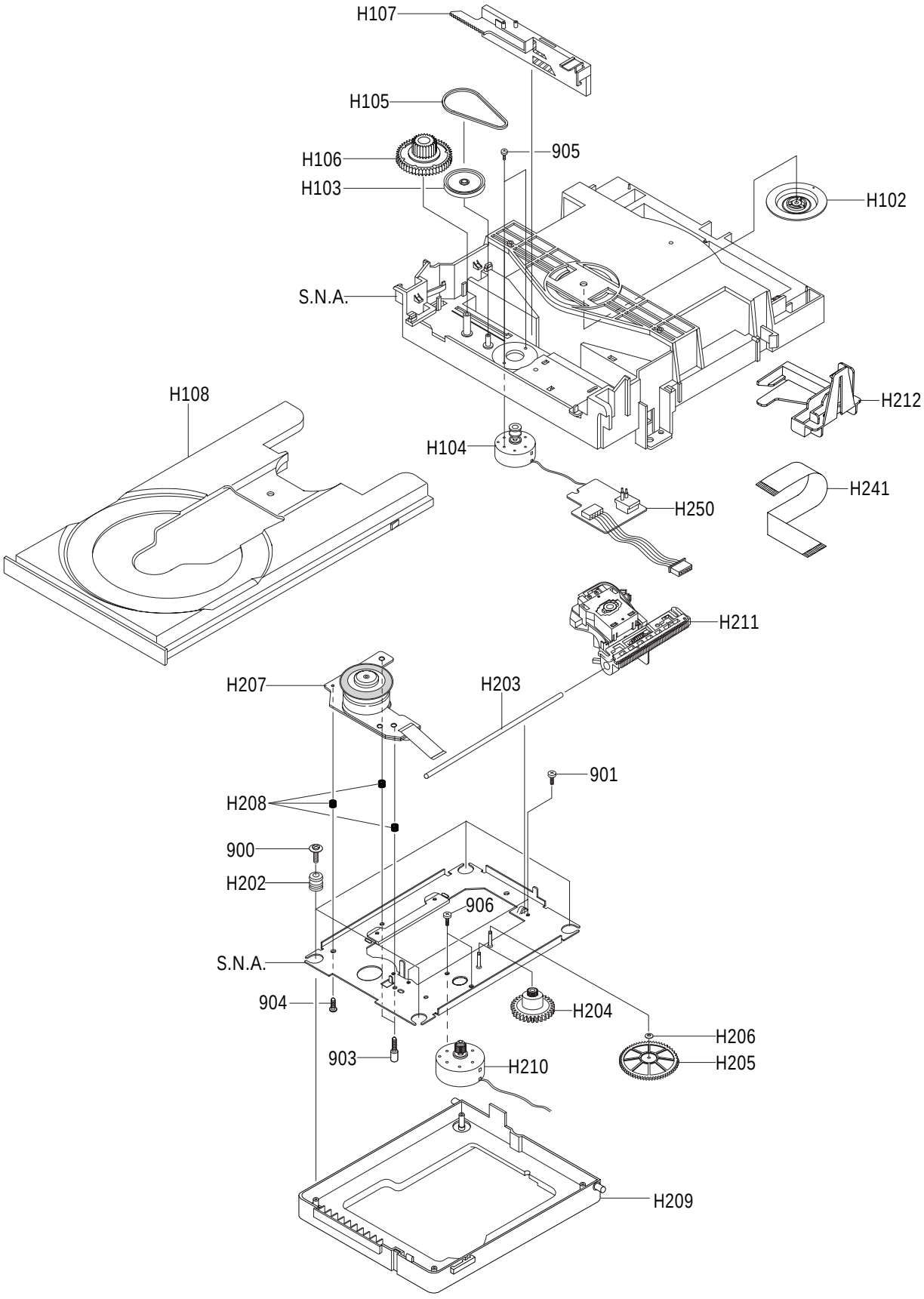
Loc. No	Parts No.	Description ; Specification	Remark
B410	AC31-00018A	MOTOR-LOADING ASSY;-,SCORPIO2(TS-10A),-,	
B440	AC60-10515A	SCREW-MACHINE;-,-,M3,L3,PH,+,-,-,ZPC,-	
B448	AC66-00008A	GEAR-WORM WHEEL;TS-10,POM,0.8,40,-,NAT,3	
B452	AC66-00011A	GEAR-FL CAM;TS-10,POM,0.8,59,-,BLK,48.48	
B473	AC61-00105A	SPRING ETC-PINCH DRIVE;TS-10,SUS304-WPB,	
B474	AC61-30180A	PLATE-JOINT;X-9,SECC20/20,T0.8,-,-,-,-	
B475	AC47-00003A	DAMPER-CAPSTAN;SCORPIO2,POM, NATUAL,-,-,	
B561	3809-001270	CABLE-FLAT;30V,80C,140MM,10P,1.25MM,UL28	
G001	AC97-02065A	ASSY-CYLINDER;PAL,CTS9-DS (KHAN),6SA(ALP	Russia/France Only
	AC97-02064A	ASSY-CYLINDER;PAL,CTS9-DS (KHAN),6PA(ALP	
G060	6006-001092	SCREW-ASS'Y MACH;WS,PH,+,M3.0,L6.0,ZPC(Y	
G070	AC61-00161A	PLATE-GROUND DECK;TS-10,SPTE,T0.3,-,-,-,	
G420	AC66-80142A	SLIDER-SUPPLY ASSY;X-9,X-9(TS),-,-,-,-,-	
G450	AC66-80141A	SLIDER-TAKE UP ASSY;X-9,X-9(TS),-,-,-,-,	
G480	AC97-01655A	ASSY-HEAD ACE;-,SCORPIO2(TS-10A),HVMXA11	
G510	AC60-10518A	SCREW-TAP TITE;-,-,M2.6,L5.6,PH,+,SW+ZW,	
G520	AC66-00033A	LEVER-#9 GUIDE ASS'Y;TS-10,-,-,-,-,-,-	
G527	AC61-60553A	SPRING ETC-GUIDE 9;X-9,SUS304-WPB,0.25,-	
G530	AC33-00007A	HEAD-FE;-,-,HVFHPOO43A,-,-	
G546	AC66-00005A	LEVER-FL DOOR;TS-10,POM,-,-,-,-,NAT,-	
G555	AC66-00032A	LEVER-UNIT PINCH ASS'Y;TS-10,-,-,-,-,-,-	
G560	AC61-00122A	POST-#8 GUIDE ASS'Y;TS-10,POM+SUS 303,-,	
G680	AC66-00046A	LEVER-HEAD CLEANER ASS'Y;TS-10,POM+URETH	(OPTIONAL)
G681	AC61-50686A	SLEEVE-HEAD CLEANER;-,POM,-,-,-,-,-,-,TS	(OPTIONAL)
K110	AC66-10267A	REEL-DISK S;X-9,POM,-,-,-,-,-,-	
K140	AC66-10268A	REEL-DISK T;X-9,POM,-,-,-,-,-,-	
K182	AC66-30524A	LEVER-IDLER;-,POM,-,-,-,-,-,-	
K188	AC66-00039A	GEAR-IDLE;TS-10,PET K3372,0.5,-,-,NTR,28	
K240	AC66-00035A	LEVER-TENSION ASS'Y;TS-10,SECC E20/20+SU	
K248	AC61-00107A	SPRING ETC-TENSION LEVER;TS-10,SUS304-WP	
K250	AC69-00104A	BAND-BRAKE ASS'Y;TS-10,-,-,-,-,-,-	
K330	AC66-30550A	LEVER-S.BRAKE ASSY;-,POM+SUS,-,-,-,X-9	
K340	AC66-30549A	LEVER-T.BRAKE ASSY;-,POM+SUS,-,-,-,X-9	
K350	AC61-00106A	SPRING ETC-BRAKE;TS-10,SUS304-WPB,-,-,-,	
K470	AC66-00020A	SLIDER-FL DRIVE;TS-10,SECC E20/20,1.0,-,	
K490	AC61-00120A	HOLDER-FL CASS. ASS'Y;TS-10,-,-,-,-,-,-	
K502	AC61-60561A	SPRING ETC-FL.LEVER-LR;X-9,SUS304 WPB,OD	
K530	AC66-00034A	LEVER-FL ARM ASS'Y;TS-10,-,-,-,-,-,-,-	
K546	AC61-50658A	GUIDE-CASS. DOOR;X-9,POM,-,-,-,NTR	

3-3 VCR Mechanical Parts (Bottom Side)



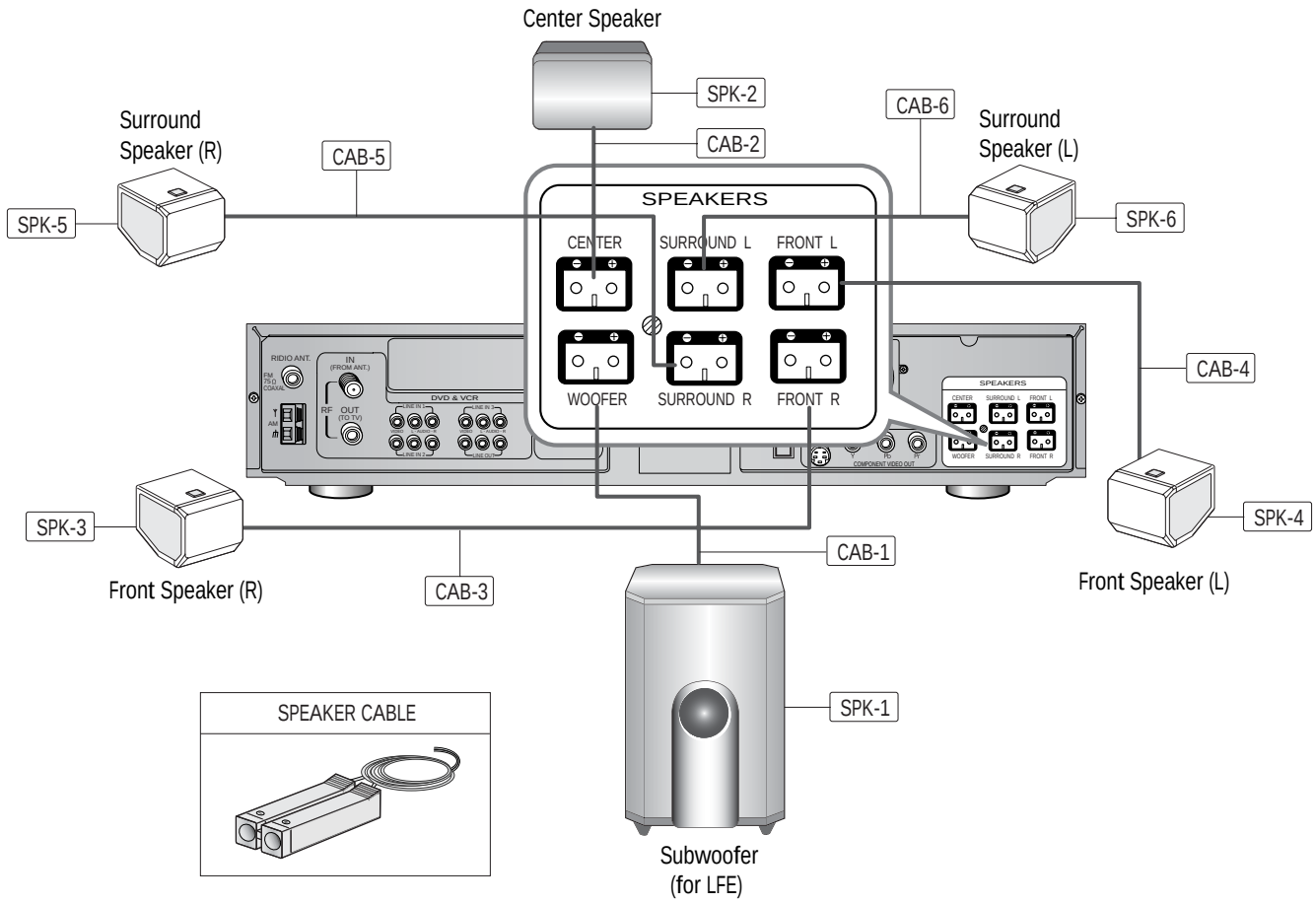
Loc. No	Parts No.	Description ; Specification	Remark
B456	AC66-00009A	GEAR-JOINT 1;TS-10,POM,1.5,17.5(22),-,NA	
B458	AC66-00012A	GEAR-JOINT 2;TS-10,POM,1.0,23,-,BLK,24.6	
B460	AC61-00090A	BRACKET-GEAR;TS-10,SECC E20/20,0.8,-,-,-	
B462	AC60-10517A	SCREW-TAP TITE;-,-,M2.6,L5,PH,+,-,-,ZPC,	
B464	AC66-00019A	SLIDER-CAM;TS-10,SECC E20/20,1.2,-,-,-,-	
B468	AC66-00017A	LEVER-PINCH DRIVE;TS-10,SECC E20/20,1.0	
B478	AC66-00016A	LEVER-TENSION DRIVE;TS-10,SECC E20/20,1	
B484	AC66-00030A	GEAR-LOADING DR. ASS'Y;TS-10,POM+SWPB,-,	
B488	AC66-00023A	LEVER-S LOADING;TS-10,POM,-,-,-,-,NAT,-	
B489	AC66-00021A	LINK-LOADING S;TS-10,SECC E20/20,0.8,-,-	
B500	AC66-00024A	LEVER-T LOADING;TS-10,POM,-,-,-,-,NAT,-	
B501	AC66-00022A	LINK-LOADING T;TS-10,SECC E20/20,0.8,-,-	
B560	AC31-00016A	MOTOR-CAPSTAN;F2QVB05,SCORPIO2(TS-10A),-	
B570	AC60-10514A	SCREW-CAPSTAN;-,-,M2.6,L6,PH,+,-,-,-,-	
G542	AC66-60051A	BELT-PULLEY;-,5CM-70,2 * 2,-,71.3,-,X-9	
K200	AC61-21012A	HOLDER-CLUTCH ASSY;X-9,-,-,-,-,-,-	
K221	AC66-20581A	GEAR-CENTER ASSY;-,POM,M=O.5,-,HIGHT T.,	
K222	AC60-30306A	FASTENER-WASHER SLIT;-,-,ID2.1,OD5.0,T0.	
K225	AC66-00006A	LEVER-UP DOWN;TS-10,POM,-,-,-,-,NAT,-	

3-4 DVD Mechanical Parts



Loc. No	Parts No.	Description ; Specification	Remark
900	6003-001157	SCREW-TAPTITE;PWH,+,B,M2,L6,ZPC(YEL),SWR	
901	6001-001522	SCREW-MACHINE;FH,+,M2.6,L7,ZPC(YEL),SWRC	
903	6009-001245	SCREW-SPECIAL;SWRCH18A,NYLOCK,SOCKET,HEX	
904	6001-001466	SCREW-MACHINE;BH,+,M2,L6,ZPC(BLK),SWRCH1	
905	6001-001257	SCREW-MACHINE;PWH,+,M1.7,L3,ZPC(YEL),SWR	
906	AH60-00010A	SCREW-MACHINE-MOTOR;-,+,SWCH18AK,M1.7,L2	
H102	AH66-00111B	CLAMPER-ASSY;DP-5,POM+MAGNET,-,-,-,-,-,-	
H103	AH66-00123A	PULLEY-GEAR;DP-7,POM M90-44,-,-,-,-,-,-	
H104	AH31-00024A	MOTOR-LOAD ASSY;SM-2412L2,DP-7,-,-,-,-,-	
H105	6602-001076	BELT-RECTANGULAR;CR,T1.2,4.3%,1.2X25.1,B	
H106	AH66-00124A	GEAR-TRAY;DP-7,POM,M90-44,-,-,-,-,-,-,-	
H107	AH66-00125A	SLIDER-HOUSING;DP-7,POM,-,-,-,-,-	
H108	AH63-00422A	TRAY-DISC;-,ABS,-,-,-,-,BLK,DP-7S	
H202	AH73-00023A	RUBBER-INSULATOR;BUTYL RUBBER,-,DP-3,¡¯?	
H203	AH61-50327A	SHAFT-P/U;DP-3,SUS420J2,L84.7,OD3,-,-,-	
H204	AH66-00075A	GEAR-FEED A;-,POM M90-44,-,-,-,-,-,-,-,-	
H205	AH66-00170A	GEAR-FEED B;DP-7S,POM M90-44,0.5,14,-,-,	
H206	AC60-30306A	FASTENER-WASHER SLIT;-,-,ID2.1,OD5.0,T0.	
H207	AH31-00032A	MOTOR SPINDLE;RSM-2610F1,DP-7S,-,-,-,12V	
H208	AH61-00403A	SPRING ETC-SPINDLE;DP-5,SWPB,PI4.9,-,-,-	
H209	AH61-00513A	CHASSIS-SUB;DP-7,ABS(SR-0320),-,-,-,-,-,	
H210	AH31-00016A	MOTOR-FEED ASSY;-,DP-5,-,-	
H211	AH97-00900X	ASSY-PICK UP;-,SOH-DS2A,ASSY-PICK-UP	
H212	AH61-00891A	HOLDER-FFC;DP-7S,PP,1,-,-,NTR,-	
H241	3809-001303	CABLE-FLAT;30V,80C,230MM,24P,1MM,UL2896	
H250	AH92-00900A	ASSY-HOUSING PCB;DVD-M101,MILLENO DECK(B	

3-5 Speakers System



Loc. No	Parts No.	Description ; Specification	Remark
CAB-1	AK82-00289A	A/S MATERIAL ASSY-C-VIOLET;CHT-350/XAA,S	
CAB-2	AK82-00286A	A/S MATERIAL ASSY-C-GREEN;CHT-350/XAA,SE	
CAB-3	AK82-00285A	A/S MATERIAL ASSY-C-RED;CHT-350/XAA,SEA,	
CAB-4	AK82-00284A	A/S MATERIAL ASSY-CABLE;CHT-350/XAA,SEA,	
CAB-4	AK82-00288A	A/S MATERIAL ASSY-C-GRAY;CHT-350/XAA,SEA	
CAB-6	AK82-00287A	A/S MATERIAL ASSY-C-WHITE;CHT-350/XAA,SE	
SPK-1	AK82-00290A	A/S MATERIAL ASSY-S-WOOFER;SP-350,SEA,SU	
SPK-2	AK82-00291A	A/S MATERIAL ASSY-C-CENTER;SP-350,SEA,CE	
SPK-3	AK82-00292A	A/S MATERIAL ASSY-S-FRONT R;SP-350,SEA,F	
SPK-4	AK82-00293A	A/S MATERIAL ASSY-S-FRONT L;SP-350,SEA,F	
SPK-5	AK82-00294A	A/S MATERIAL ASSY-S-SURR R;SP-350,SEA,SU	
SPK-6	AK82-00295A	A/S MATERIAL ASSY-S-SURR L;SP-350,SEA,SU	